

READ ME

Latest firmware 'mt1.2.21'

MT2 already in sales, **old customers give priority to new features.** It can also be downloaded on our website www.multoo.com

The size of MT1.5 / MT1.5 Pro has the following,
400 x 400 x 400,
500 x 500 x 400,
500 x 500 x 500,
550 x 550 x 550,
550 x 550 x 600.

For the newly updated firmware, please choose the update according to your purchase. Our website will pack the firmware for customers to download.

File name	Describe
mt1.2.21 400x400x500 300	Print size is 400x400x500, the temperature is below 300 degrees. The suitable size is 400x400x400 MT1.5/MT1.5 Pro
mt1.2.21 500x500x600 300	Print size is 500x500x600, the temperature is below 300 degrees. The suitable size is 500x500x400/500x500x500 MT1.5/MT1.5 Pro
mt1.2.21 550x550x600 300	Print size is 550x550x600, the temperature is below 300 degrees. The suitable size is 550x550x550/550x550x600 MT1.5/MT1.5 Pro
mt1.2.21 550x550x600 400	Print size is 550x550x600, the temperature is below 400 degrees. The suitable size is 550x550x550/550x550x600 MT1.5/MT1.5 Pro
mt1.2.21 500x500x600 400	Print size is 500x500x600, the temperature is below 400 degrees. The suitable size is 500x500x400/500x500x500 MT1.5/MT1.5 Pro
mt1.2.21 400x400x500 400	Print size is 400x400x500, the temperature is below 300 degrees. The suitable size is 400x400x400 MT1.5/MT1.5 Pro

You can use the latest functionality, the important update is,

Upgrade to Marlin 1.1.6 version.

Optimization of Makerbot Desktop, Cura, Simplify3D print outer ring movement, so that printing more smooth.

The function of laser engraving is optimized and it is more convenient to use.

Add the ONE BY ONE function to meet your variety of printing.

The first thing you need to do when you update is to initialize the setting.

Do **"Main menu -> Control -> Initialize EEPROM -> Initialize EEPROM"**

Then the following operation is performed to check whether the direction of the motor is normal.

Do **"Main menu -> Prepare -> Home X"**.

The Z axis moves the 6mm first, and if the Z moves in the axial direction, the Z axis is reversed. If the X axis moves right-hand, then the X axis is reversed. Press the Reset button on the screen to stop the movement.

Do **"Main menu -> Prepare -> Home Y"**. If the Y axis moves forward, the direction of the Y axis moves in the opposite direction.

If you have the above situation, please contact us, we recompile the firmware for you to adjust the direction. Email: karen@multoo.com

Customers using the T-lead can still contact us to update the firmware for you.

New firmware need to use Gswitcher3.104 or upper and Dragenfly2.5 or upper